

EN

ORIGINAL INSTRUCTIONS
CAMPING GAS HEATER

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Information on the use of these instructions

Symbols



Danger

This signal word indicates a hazard with a high risk level which, if not avoided, will result in serious injury or death.



Warning

This signal word indicates a hazard with an average risk level which, if not avoided, can result in serious injury or death.



Warning of hot surface

This symbol indicates dangers to the life and health of persons due to hot surface.

Notice

This signal word indicates important information (e.g. material damage), but does not indicate hazards.



Info

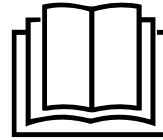
Information marked with this symbol helps you to carry out your tasks quickly and safely.



Follow the manual

Information marked with this symbol indicates that the instructions must be observed.

You can download the current version of these instructions via the following link:



TGH-C 2 E



<https://hub.trotec.com/?id=47699>

Safety

Read this manual carefully before starting or using the device. Always store the manual in the immediate vicinity of the device or its site of use.



Warning

Read all safety warnings and all instructions.

Failure to follow the warnings and instructions may result in fire, explosion, and/or serious injury.

Save all warnings and instructions for future reference.

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.

Children shall not play with the appliance. Cleaning and user maintenance shall not be done by children without supervision.



Warning

Read this manual carefully to familiarise yourself with the device before you connect it to the gas cylinder.

Retain this manual so you can read it again

- Do not use the device in potentially explosive rooms or areas and do not install it there.
- Do not use the device in an aggressive atmosphere.
- Place the device in an upright and stable position on a horizontal and stable surface.
- Let the device dry out after a wet clean. Do not operate it when wet.
- Do not use the device with wet or damp hands.
- Do not expose the device to directly squirting water.
- Never insert any objects or limbs into the device.
- Do not cover the device during operation.
- Do not sit on the device.

- Check accessories and connection parts for possible damage prior to every use of the device. Do not use any defective devices or device parts.
- When positioning the device, observe the minimum distances from walls and other objects as well as the storage and operating conditions specified in the Technical annex.
- Make sure that the air inlet and outlet are not obstructed.
- Do not place the device on combustible ground.
- Allow the device to cool down before transport and/or maintenance work.
- Protect the device from moisture, e.g. rain.
- The gas cylinder must be changed outdoors, in an environment without ignition sources such as open flames, pilot flames and electric cookers, ensuring that a sufficient distance to other persons is maintained.
- Do not dismantle the protective grid and / or other device components.
- Do not position the gas cylinder in front of the device. Risk of fire and explosion!
- Only use original replacement parts.
- Keep fire extinguisher and first-aid kit on hand.
- Bear in mind, that you may have to meet different national requirements. Observe the applicable national specifications and accident prevention regulations.
- Only use the device at a safe distance to flammable substances.
- This device must be exclusively operated with a mixture of propane and butane gas from a 450g gas cylinder. Trying to connect other gas cylinders may be dangerous.
- Before connecting the gas cylinder, ensure that the seals (between device and gas cylinder) are available and in good condition.
- When checking the leak tightness of the device, only do this outdoors. Never search for a leak using a flame, but use a soap solution or leak detection spray for this purpose instead.
- If gas is escaping from the device (smell of gas), switch off the device immediately, keep a sufficient distance to ignition sources and persons and ensure good air circulation. Detect and repair the leak exclusively outdoors.
- Pay attention to symptoms of carbon monoxide poisoning, e.g. headache, dizziness and/or sickness. If such symptoms occur, switch off the device immediately, go away from the device and make sure you keep a sufficient distance and that good air circulation is provided. Have the device inspected by a specialist company or by the manufacturer.
- Do not use any device with damaged or worn seals.

Intended use

Only use the device TGH-C 2 E for generating hot air in outdoor areas or in well-ventilated spaces.

The device must only be operated with a mixture of propane and butane gas from a 450g gas cylinder.

The device may only be used in certain countries of destination whilst adhering to the technical data.

Reasonably foreseeable misuse

- The device must not be positioned or operated in areas with a high risk of fires or in potentially explosive atmospheres.
- Do not place the device on wet or flooded ground.
- Do not place any objects, e.g. clothing, on the device.
- Only use the device in well-ventilated spaces or out of doors.
Please observe the national regulations regarding the supply of combustion air and the prevention of the accumulation of hazardous levels of unburned gas.
- Any unauthorised modifications, alterations or structural changes to the device are forbidden.

Personnel qualification

People who use this device must:

- have read and understood the instructions, especially the Safety chapter.
- have basic knowledge of how to safely handle gas-powered equipment.

Safety signs and labels on the device

Notice

Do not remove any safety signs, stickers or labels from the device. Keep all safety signs, stickers and labels in legible condition.

The following safety signs and labels are attached to the device:

Typ TGH-C 2 E Artikel-Nr. 1.420.000.002 Input min. 1,4 kW Input max. 2,6 kW Direkter Druck 28 mbar	Type TGH-C 2 E Item-No. 1.420.000.002 Input min. 1.4 kW Input max. 2.6 kW Direct pressure 28 mbar
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Nur für Gas:
Butan / Propan / Butan-Propangemisch

In das Produkt passt eine 450 g-Propan/Butan-Gemischkartusche oder eine 450 g Propankartusche mit einem 7/16"-Gewindeventil nach EN 417.

Lesen Sie vor der Benutzung des Geräts die Betriebsanleitung.

Mindestabstand zu brennbaren Materialien:
 Vorne = 61 cm Oben = 76 cm
 Seite = 15 cm Rückseite = 0 cm

For use with gas only:
Butane / Propane / Butane-Propane mixture

The product fits a 450 g propane / butane mixture cartridge or a 450 g propane cartridge with a 7/16" threaded valve in accordance with EN 417.

Read the instructions before using the appliance.

Clearance to combustibles:
 Front = 24 inch Top = 30 inch
 Side = 6 inch Rear = 0 inch

! ACHTUNG:
HEISSE OBERFLÄCHEN!
KINDER FERNHALTEN! GEFAHR DURCH KOHLENMONOXID – NUR MIT AUSREICHENDER BELÜFTUNG VERWENDEN!

! CAUTION:
ACCESSIBLE PARTS MAY BE HOT! KEEP CHILDREN AWAY! CARBON MONOXIDE HAZARD – USE ONLY WITH ADEQUATE VENTILATION!

Hergestellt in China

Made in China

2806
PIN: 2806DQ0452

Trotec GmbH · Grebbener Straße 7 · 52525 Heinsberg · Germany
online@trotec.com · www.trotec.com

4 052138 199244

Symbols	Meaning
	This symbol located on the device indicates that it is prohibited to place objects (e.g. towels, clothes, etc.) above or directly in front of the device. In order to avoid overheating and fire hazards, the heater must not be covered.

Residual risks



Danger

There is a danger of suffocation and poisoning due to the carbon monoxide formed during unclean combustion and the lack of fresh air supply / ventilation.

Only use the device in well-ventilated spaces or out of doors.

Do not leave the device running unattended.



Warning of explosive substances

Explosion hazard in case of leaking gas connections. If you sense a smell of gas, close the valve at the gas cylinder immediately, exit the area and notify the fire brigade.



Warning of hot surface

Accessible parts of this device can become very hot and cause burns. Keep small children away from the device!



Warning

Dangers can occur at the device when it is used by untrained people in an unprofessional or improper way! Observe the personnel qualifications!



Warning

There is a risk of gas escaping when changing the gas cylinder.

Only change the gas cylinder outdoors maintaining a distance to other persons.



Warning

Inhaling a propane-butane gas mixture may cause damages to health. Ensure the tightness of all connections. Only use the device in well-ventilated spaces or out of doors.



Warning

Oxygen is consumed during the operation of the device. In smaller rooms this would result in an oxygen deficiency. Only use the device in well-ventilated spaces or out of doors.

Oxygen depletion sensor

The device is equipped with an oxygen depletion sensor (ODS). This sensor checks the oxygen concentration in the ambient air and switches off the device as soon as the oxygen content falls below a critical value. In this way, the uncontrollable escape of gas from the device is prevented.

! WARNUNG | WARNING | ATTENTION

Prüfen Sie vor jeder Nutzung alle Schlauch- und Flaschenanschlüsse auf Undichtigkeiten. Verwenden Sie Seifenwasser oder achten Sie auf Zischgeräusche, Kältebereiche oder Gasgeruch. Bei einer Leckage das Gerät nicht benutzen.

Check all hose and tank connections for leaks before each use. Use soapy water or check for hissing, cold spots, or gas odor. Do NOT use the unit if any leak is detected.

Vérifiez toutes les connexions du tuyau et de la bouteille avant chaque utilisation. Utilisez de l'eau savonneuse ou vérifiez la présence de sifflements, de zones froides ou d'odeur de gaz. N'utilisez pas l'appareil en cas de fuite.

Tilt protection

The device comes equipped with a tilt protection. The tilt protection is a safety device intended to minimise the risk of fire in case the device is tipped over inadvertently. The device will be switched off when knocked over (or if its upright position is changed in any other manner).

Behaviour when having detected the smell of gas

If you suspect a gas leak, e.g. you smell gas, make sure to observe the instructions below:

- Do not actuate any electrical switches! Do not switch on the light!
- Do not use a phone – corded, wireless or mobile – in the danger area.
- Do not use naked flames or other open sources of ignition, e.g. a lighter or match. Do not smoke!
- Switch off the device immediately.

Information about the device

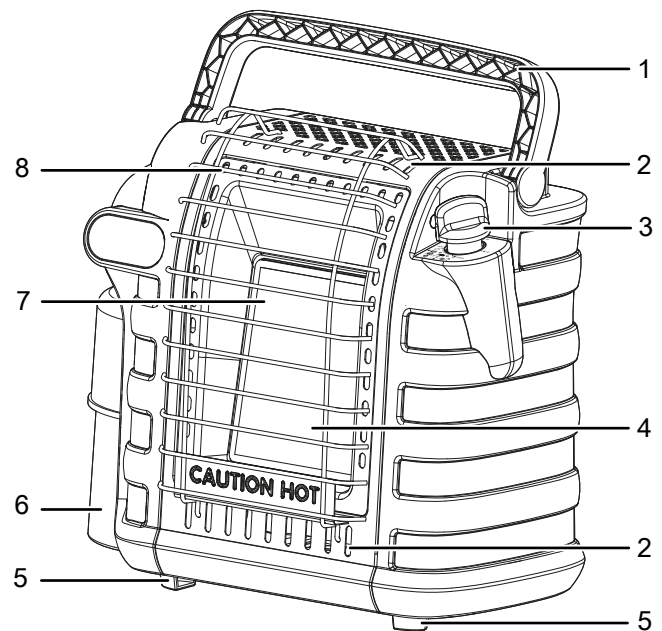
Device description

The device TGH-C 2 E was developed for the purpose of generating hot air and may only be used in outdoor areas whilst adhering to the technical data.

The device generates heat by burning a mixture of propane and butane gas. The liquid gas is mixed with oxygen from the ambient air via a pressure reducer valve, a gas switch and an injection line. This mixture is ignited by means of an ignition system with an oxygen depletion sensor and heats a ceramic heating panel. This heating panel emits the heat to the ambient air.

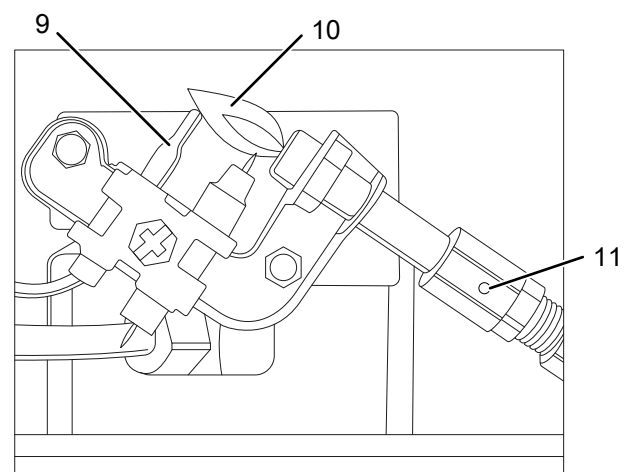
Device depiction

Device



No.	Designation
1	Handle
2	Air inlet
3	Switch
4	Air outlet
5	Feet
6	Gas cylinder
7	Heating panel
8	Protective grid

Ignition system



No.	Designation
9	Thermal element
10	Pilot flame
11	Oxygen depletion sensor (ODS)

Transport and storage

Notice

If you store or transport the device improperly, the device may be damaged.

Note the information regarding transport and storage of the device.

Transport

To make the device easier to transport, it is fitted with a transport handle.

Before transporting the device, observe the following:

- Switch the device off.
- Allow the device to cool down sufficiently.
- Close the valve and then screw off the gas cylinder.

After transporting the device, proceed as follows:

- Please observe the information for device set-up:
- Re-connect the gas cylinder and carry out a leak test (see Assembly and installation chapter).

Storage

Before storing the device, observe the following:

- Close the valve and then screw off the gas cylinder.
- Allow the device to cool down sufficiently.

When the device is not being used, observe the following storage conditions:

- dry
- under roof
- in an upright position where it is protected from dust and direct sunlight
- with a cover to protect it from invasive dust, if necessary
- Place no further devices or objects on top of the device to prevent it from being damaged.
- Store gas cylinder and device separately.
- The storage temperature is the same as the range given for the operating temperature in the technical data.
- Do not store the device in potentially explosive atmospheres.

Connection and commissioning

Scope of delivery

- 1 x Device
- 1 x Manual

Unpacking the device



Warning

There is a danger of suffocation for children due to packaging material! Keep packaging films and parts away from children. There is a risk of death due to suffocation.

1. Open the cardboard box and take the device out.
2. Completely remove the packaging.

Connecting the gas cylinder



Warning

There is a risk of gas escaping when changing the gas cylinder.

Only change the gas cylinder outdoors maintaining a distance to other persons.

Notice

Never use tools to connect the gas cylinder.



Info

Be careful not to damage the gas cylinder. Damage could lead to a point of leakage at the gas connection. And leaks connote an explosion hazard!



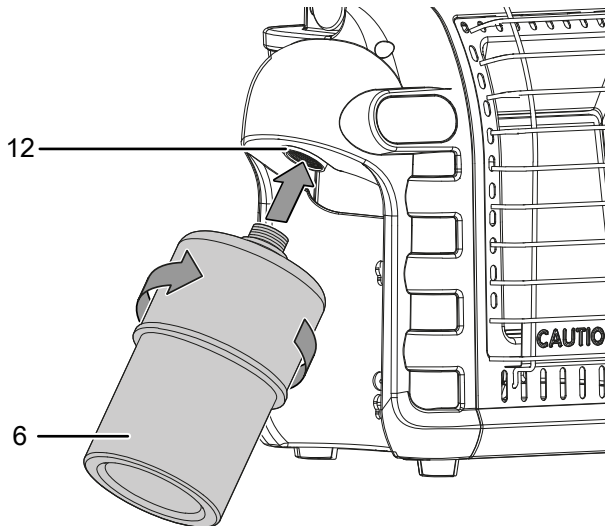
Info

Before changing the gas cylinder, ensure that the old gas cylinder is empty. To do so, shake the old gas cylinder. If you still hear the sound of sloshing liquid during this movement, the gas cylinder is not empty yet.

If you transported the gas cylinder, let it rest for about 1 hour in an upright position before connecting it. Liquefied particles that are harmful to the environment may settle at the bottom of the cylinder.

✓ The device is switched off.

1. Swing the gas connection (12) on the device outwards.
2. Attach the gas cylinder (6) to the gas connection and screw it tight in counter-clockwise direction.



3. Carry out a leak test (see Leak test section).

To take off or change the gas cylinder, please proceed as follows:

1. Turn the gas cylinder out of the gas connection in clockwise direction.
2. Close the gas cylinder using the original cap.

Start-up



Warning

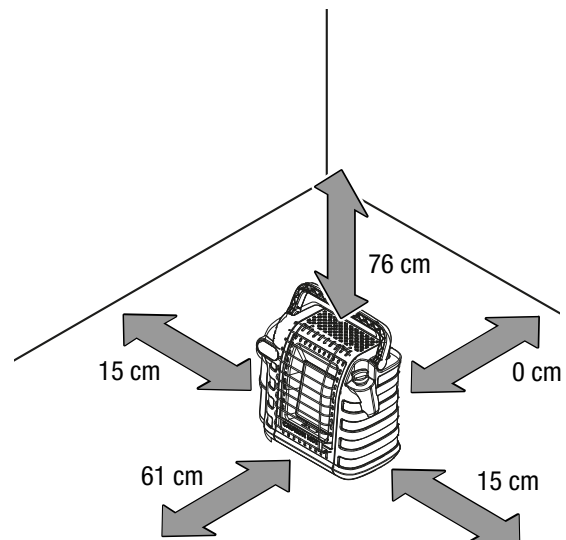
If you sense a smell of gas, there is a leakage on the gas connection. There is a danger of explosion. Switch off the device immediately and ensure a sufficient distance to ignition sources and persons. Repair the leakage.



Info

Temporary odours may form upon initial start-up or after a longer period of non-use. This is normal and harmless.

A number of spatial and technical conditions have to be considered for the selection of the device's installation site. Non-observance may impair the proper functioning of the device or the accessories or can entail risks of personal injury and property damage.



- The device must only be used outdoors or in well-ventilated rooms.
- The device is to be set up in a stable position on incombustible ground.
- The inlet and outlet openings must not be covered.
- Never direct the air outlet towards the gas cylinder.
- There must be no walls or large objects near the device.
- Suitable extinguishing agents must be provided.
- Make sure that the device cannot come into contact with moisture or water.

Leak testing

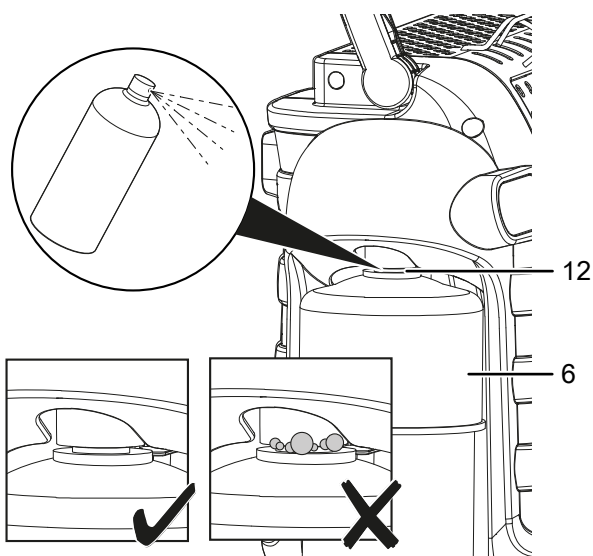
Notice

A leak test can only be performed when the device is cold.

Prior to initial start-up and before every new start-up operation the gas connection needs to be checked for tightness in the first instance. Use a spray bottled filled with soap water (water/soap mixing ratio 3:1, approx. 50 ml) or a suitable leak detector spray.

1. Screw the gas cylinder (6) onto the device.
2. Spray some of the soap water onto the gas connection (12).

⇒ A formation of bubbles indicates leakage.



3. Use a clean cloth to wipe the gas connection dry.
4. (Re-)Tighten the leaking gas connection, if necessary.
5. Repeat the tightness test until no more bubbles appear and the connections are sealed tightly.
6. If the leak persists, the gas cylinder must be replaced.

Operation



Warning

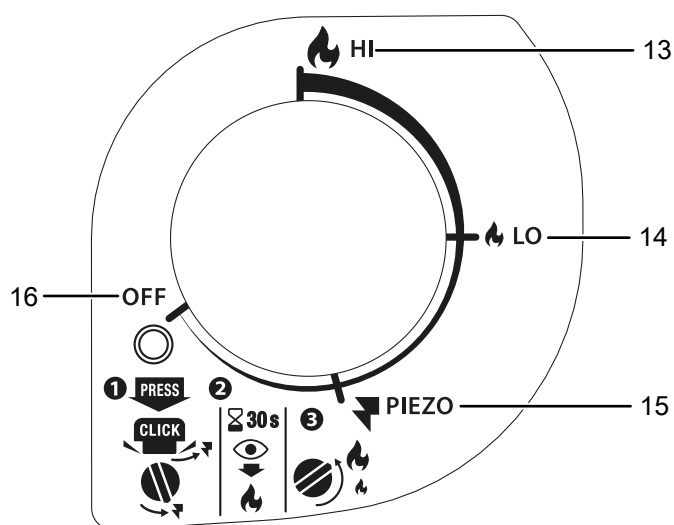
During the preheating phase and if the device is shaken strongly, gas may escape in the liquid phase. Observe the permissible preheating duration (see Technical data).



Warning of hot surface

Parts of this appliance can become very hot and cause burns. Particular attention is to be paid when there are children or vulnerable persons present!

Control panel



No.	Position	Function
13	HI	Highest heating level
14	LO	Lowest heating level
15	PIEZO	Operating igniter
16	OFF	Switching the device off

Switching the device on

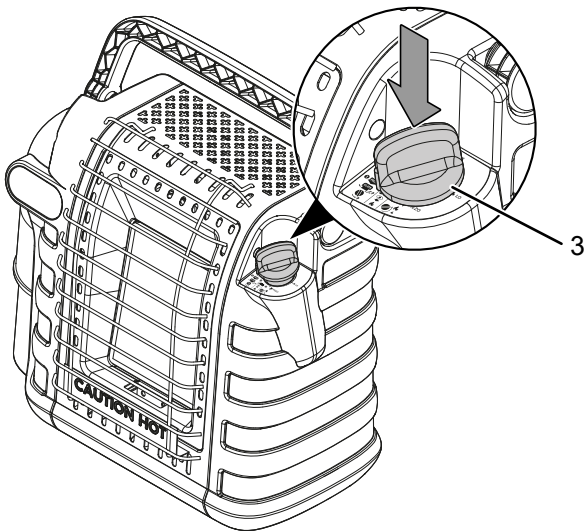
Once you have prepared the device for operation as described in the chapter Connection and start-up, you can switch it on.



Info

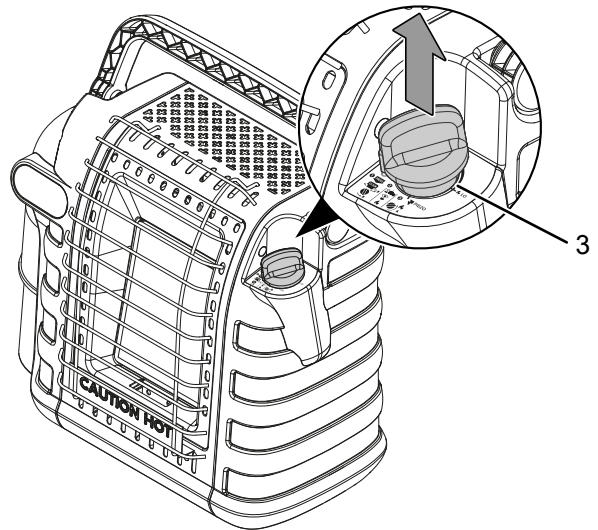
Ensure the tightness of all connections.
The device must not be taken into operation unless these conditions are met!

1. Press the switch (3) downwards, turn it in counter-clockwise direction to the **PIEZO** position (15) and release it again.
⇒ The piezo igniter starts up and the gas is ignited.



Shutdown

1. Set the switch (3) to **OFF** position (16).
⇒ The switch flips upwards.
⇒ The gas supply is interrupted.



2. Wait until the excess gas in the lines has been consumed and the pilot flame (10) and heating panel (7) go off.
3. Allow the device to cool down completely.
4. Clean the device according to the Maintenance chapter.
5. Store the device according to the Storage chapter.

2. If the igniter does not start up, press the switch downwards for approx. 30 seconds and release it again, allowing the thermal element (9) to heat up and the gas supply to remain clear. If necessary, repeat this step up to three times until the gas is ignited.
⇒ If the gas does not ignite after three attempts, check the device for faults.
3. When the gas has ignited, press the switch downwards for 30-60 seconds and release it again.
⇒ The switch will return to the top position automatically.
4. Turn the switch to **HI** position (13) for the highest heating level and wait until the heating panel is illuminated in bright orange.
5. If required, turn the switch to **LO** position (14) for the lowest heating level.

Errors and faults

The device has been checked for proper functioning several times during production. If malfunctions occur nonetheless, check the device according to the following list.

The ignition electrode does not generate any spark:

- The ignition electrode may be defective. Have the device inspected by a specialist company or by the manufacturer.
- The ignition cable and/or the earth cable may be defective or have not been properly attached. Have the device inspected by a specialist company or by the manufacturer.
- The piezo igniter may be defective. Have the device inspected by a specialist company or by the manufacturer.

The ignition electrode generates a spark, but the gas is not ignited:

- The gas supply is insufficient. Check the gas cylinder and replace it if required, see Start-up chapter.
- The switch is not set to **PILOT** position. Set the switch correctly.
- The piezo igniter is blocked by dust or dirt. Clean the areas that are accessible from the outside (e.g. air inlet and outlet) and the igniter, see Maintenance chapter. Work on the device interior may only be carried out by a specialist company or by the manufacturer.

The pilot flame goes out when the switch is released:

- The igniter has not been switched on correctly. Ensure that the switch is in the correct position and is operated properly, see Operation chapter.
- The pilot flame does not reach the thermal element. Clean the device interior and the igniter, see Maintenance chapter
- The piezo igniter may be defective. Have the device inspected by a specialist company or by the manufacturer.
- The cables of the tilt protection are not connected correctly. Have the device inspected by a specialist company or by the manufacturer.

The igniter does not start up:

- The igniter is blocked by dust or dirt. Clean the device interior and the igniter, see Maintenance chapter.
- The igniter is defective. Have the device inspected by a specialist company or by the manufacturer.

The device goes out during operation:

- The piezo igniter is blocked by dust or dirt. Clean the device interior and the igniter, see Maintenance chapter.
- Perhaps the gas cylinder is empty and needs to be replaced.
- The oxygen depletion sensor (ODS) may have been triggered. Clean the air inlet if required and ensure that a sufficient supply of fresh air is provided, see Technical data. Do not switch on the device before having checked the fresh air supply. If the device continues to go out, have it inspected by a specialist company or by the manufacturer.
- The tilt protection may have tripped. Place the device safely with a firm stand and switch it on again.
- The controller for the heating levels may be defective. Have the device inspected by a specialist company or by the manufacturer.
- The device interior is blocked by dust or dirt. Clean the device interior, see Maintenance chapter.

A blue flame shows on the heating panel:

- The device interior and/or the main igniter is/are blocked by dust or dirt. Clean the device interior and the igniter, see Maintenance chapter.

The pilot flame is yellow:

- The device interior is blocked by dust or dirt. Clean the device interior, see Maintenance chapter.

The device emits an unpleasant smell:

- The protective grid has been treated with heat-resistant paint. This paint may emit an unpleasant smell when the device is started up for the first time. This is a normal procedure so there is no reason to worry. The smell should wear off during the next times the device is used.

The heating panel shows discolouration:

- When using the device for the first time, the top area of the heating panel may show discolouration. This is a normal procedure so there is no reason to worry

The device still does not operate correctly after these checks:

Please contact the customer service. If necessary, bring the device to a specialist company for gas-powered heating devices or to the manufacturer for repair.

Maintenance

Activities required before starting maintenance

- Switch the device off.
- Allow the device to cool down completely.

Cleaning the housing

Clean the housing with a soft, damp and lint-free cloth. Make sure that no moisture enters the housing. Do not use any aggressive cleaning agents such as cleaning sprays, solvents, alcohol-based or abrasive cleaners to dampen the cloth.

Wipe the housing dry after cleaning.

Cleaning the inside of the device

Only clean the areas that are accessible from the outside (e.g. air inlet and outlet). Work on the device interior may only be carried out by a specialist company or by the manufacturer. If required you can briefly blow out the areas that are accessible from the outside using compressed air in order to remove minor soiling, e.g. dust accumulation.

Checking the flame and heating panel

While the device is in use, check the flame at the piezo igniter as well as the heating panel at regular intervals by visual inspection:

- The pilot flame (10) should be blue and reach the tip of the thermal element (9).
- At the point where the pilot flame meets the flame of the main burner, the pilot flame may show a yellowish colour.
- The heating panel (7) should be illuminated in a bright orange and not show any flame. A slight blue rim and a red-orange haze are acceptable.

If the flame and heating panel show a differing response, remove dust, cobwebs and other dirt from the device interior.

Leak testing

Tightness tests ought to be performed at regular intervals and after extended idle times (see Start-up chapter).

Provisions to be made in case the device has to be left unattended without safeguards

If the device has to be left unattended without safeguards, protect the device against unauthorised use, e.g. by removing the gas cylinder and securing the device against unintentional use.

Leave the premises and repair to open space.

Warn others.

Technical annex

Technical data

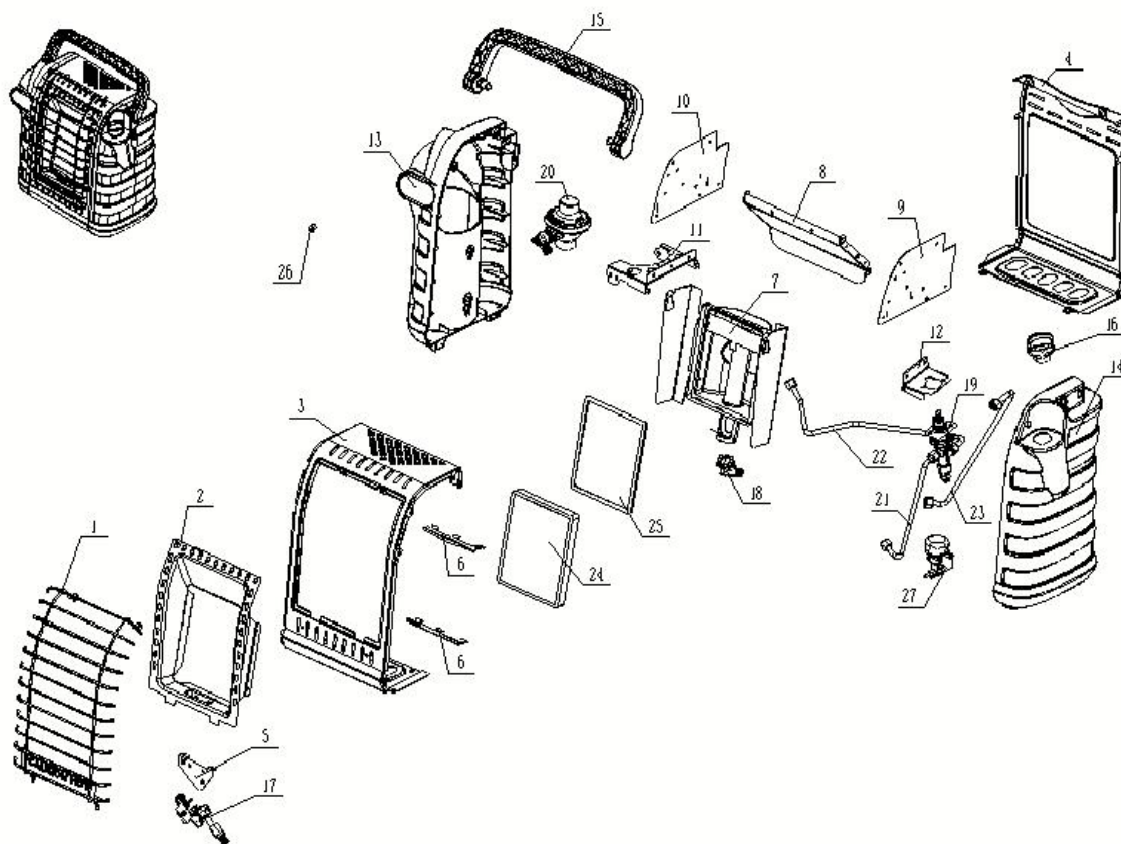
Parameter	Value
Model	TGH-C 2 E
Heating capacity	2.6 kW
Gas consumption	165 g/h
Type of gas	propane-butane gas mixture
Operating pressure	2.85-3.1 kPa
Operating temperature	-20 to +40 °C
Gas cylinder capacity	450 g
Air outlet temperature at the device	160 °C
30 cm distance	25 °C
Dimensions (depth x width x height)	350 x 215 x 335 mm
Weight (without gas cylinder)	4.6 kg
Ignition head	Piezo igniter
Flame failure protection	ODS
Tilt protection	x
Minimum distance to walls and other objects	top: 76 cm rear: 0 cm sides: 15 cm front: 61 cm
Pressure reducer for input pressure	7 mbar
Country of destination	All EU member states

Overview of spare parts



Info

The position numbers of the spare parts differ from those describing the positions of the components mentioned in these instructions.



No.	Spare part	No.	Spare part	No.	Spare part
1	Front mesh cover	10	Left support plate	19	Gas valve assembly
2	Enamel protective cover	11	Pressure regulating valve bracket	20	Pressure regulating valve assembly
3	Front shroud	12	Gas valve bracket	21	Changming fire aluminum tubes
4	Rear cowl	13	Left side plastic service panel	22	Input aluminum tube
5	ODS mounting plate	14	Right side plastic service panel	23	Exhaust aluminum tube
6	Ceramic plate buckle piece	15	Handle	24	Ceramic tile
7	Burner assembly	16	Knob	25	Ceramic fiber gasket
8	Heat shield	17	ODS assembly	26	Countersunk magnetic ring
9	Right support plate	18	Orifice	27	Tip over switch

Disposal

Always dispose of packing materials in an environmentally friendly manner and in accordance with the applicable local disposal regulations.



The icon with the crossed-out wheeled bin indicates that this device and any associated components must not be disposed of with household waste at the end of their life, in accordance with the Waste Electrical and Electronic Equipment Directive (2012/19/EU) and national laws.

You will find collection points for free return of waste electrical and electronic equipment in your vicinity. The addresses can be obtained from your municipality or local administration. You can also find out about other return options that apply for many EU countries on the website <https://hub.trotec.com/?id=45090>. Otherwise, please contact an official recycling centre for electronic and electrical equipment authorised for your country.

The separate collection of waste electrical and electronic equipment aims to enable the re-use, recycling and other forms of recovery of waste equipment as well as to prevent negative effects for the environment and human health caused by the disposal of hazardous substances potentially contained in the equipment.

The gas cylinder has to be removed from the device. The gas cylinder and device must be disposed of separately.

The gas cylinder does not belong into the household waste. Always dispose of gas cylinders in accordance with the applicable national regulations for disposal, e.g. via a deposit return scheme, at the dealer's site or at a collection point. To do so, observe the specifications shown on the gas cylinder.

Only for United Kingdom

According to Waste Electrical and Electronic Equipment Regulations 2013 (SI 2013/3113) (as amended) devices that are no longer usable must be collected separately and disposed of in an environmentally friendly manner.

EU Declaration of Conformity (original)

Declaration of conformity in terms of the EU gas regulation 2016/426/EU, Annex V

We – Trotec GmbH – declare in sole responsibility that the product designated below was developed, constructed and produced in compliance with all relevant provisions of the EU gas regulation 2016/426/EU, Annex V.

Product model / Product: TGH-C 2 E

Product type: Camping gas heater

Year of manufacture as of: 2025

The product also complies with all relevant provisions of the following directives/regulations:

- None

Relevant EU directives:

- None

Applied harmonised standards:

- None

Applied national standards and technical specifications:

- EN 521:2019
- EN 521:2019+AC:2019

Conformity assessment procedure

The notified body (CerTrust Kft., Budapest, Hungary H-1134, Váci út 49, 2806) has carried out the EU type examination (module B) and has issued the EU type examination certificate 2806DQ0452, followed by conformity with the type based on the internal manufacturing inspection (module C).

Start of validity of the certificate: 29 January 2026

End of validity of the certificate: 29 January 2036

Manufacturer and name of the authorised representative of the technical documentation:

Trotec GmbH

Grebbeener Straße 7, D-52525 Heinsberg

Phone: +49 2452 962-400

E-mail: info@trotec.de

Place and date of issue:

Heinsberg, 29.01.2026



Joachim Ludwig, Managing Director

Trotec GmbH

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52525 Heinsberg
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